



Paint Flex<sup>®</sup> Extra  
(Anti-Rust Paint)

How to Apply  
on the Stainless Products  
included Welding & Solid Rust part



## PaintFlex® How to Apply on the Stainless Products

Step B01:

If there is loose rust, please remove it.

Step B02:

Clean the Stainless Products

Step B02.01.

If need blow the dust off with Air gun.

Step B02.02.

Wipe off oil and dirt on the Products-> Cleaning by:

- ✓ Toluene (Before go to Step 03, you do not need to wait.) or
- ✓ Acetone (Before go to Step 03, please wait 10 Mins or more)





## PaintFlex® How to Apply on the Stainless Products

Step B03:

Paint 1<sup>st</sup> Layer

**Max. 3 Bar (Very important)**

**Nozzle 0.8 ~ 1.1mm**

Very Light Smoke (Most of time,  
you can not see the colour of PaintFlex®.)



## PaintFlex® How to Apply on the Stainless Products

Step B04: Wait minimum 10minutes





## PaintFlex® How to Apply on the Stainless Products

Step B05:

Paint 2<sup>nd</sup> Layer

**Max. 3 Bar (Very important)**

**Nozzle 0.8 ~ 1.1mm**

Light Smoke

(You can start seeing the colour of PaintFlex®.)

# PaintFlex® How to Apply on the Stainless Products



Step B04: Wait minimum 10minutes



## PaintFlex® How to Apply on the Stainless Products

Step B05:

Paint 3<sup>rd</sup> Layer

**Max. 3 Bar (Very important)**

**Nozzle 0.8 ~ 1.1mm**

Smoke

(You can see the colour of PaintFlex®.)



# PaintFlex® How to Apply on the Stainless Products



Step B06: Wait minimum 2 hours







## PaintFlex® How to Apply on the Stainless Products

You can continue,  
After 2 hours and more,

- ✓ Painting conventional Lacquer or
- ✓ Painting Other conventional Paint or
- ✓ Graphic Work or
- ✓ Affixing or
- ✓ etc...



## PaintFlex® How to Apply on the Stainless Products

### Additional Note:

Do not forget: PaintFlex® does not have pot life

After painting, please store the remaining diluted paint included inside of spray gun into storage-can.

You can use it, when you need....