Paint Flex®

How to Apply
on the RotoPE Plastic
Products

Step B01:
Please prepare Roto-Plastic Product for painting.
You can take the best result on the Pin Holes Free Roto Product. (recommend using HW® PE Powder)

Why HW® PE Powder
a. It does not request release agent into any kind of mould (Steel / Aluminum etc. …).
b. You can take Pin Hole free products under almost of all condition.
c. It is very good compatibility between made from HW® PE Powder products and PaintFlex® Paint.

Step B02:

Clean the Roto-Plastic Product up

Step B02.01

- If you use release agent inside of Mould
  when you made your products, we recommend
  clean up by sanding #600~800, and, go to Step B02.02.
- If not, Skip "Step B02.01", go to Step B02.02.

Step B02.02

  Wipe off oil and dirt on the Products-> Cleaning by:
  - ✓ Toluene (Before go to Step 03, you do not need to wait.) or
  - ✓ Acetone (Before go to Step 03, please wait 10 Mins or more)

Step B03:

Paint 1st Layer

Max. 3 Bar (Very important)

Nozzle 0.8 ~ 1.1mm

Very Light Smoke

(Most of time, you can not see

the colour of PaintFlex®.)

Note:

We used PaintFlex® Classic Green Colour.

1st Layer Paint Finish→

Step B04: Wait minimum 10minutes

Step B05:
Paint 2nd Layer
   Max. 3 Bar (Very important)
   Nozzle 0.8 ~ 1.1mm
   Light Smoke
   (You can see the colour of PaintFlex®.)

2nd Layer Paint Finish→

Step B06: Wait minimum 10minutes
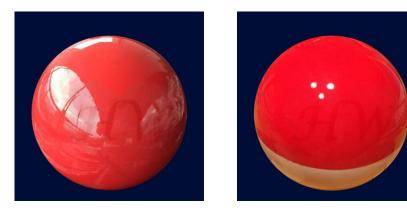
Step B07:   (Optional)
Paint 3rd Layer
  Max. 3 Bar (Very important)
  Nozzle 0.8 ~ 1.1mm
  Smoke

3rd Layer Paint Finish→

Step B08: (If you wish,)

After 2 hours and more, you can
- ✓ Painting Lacquer or
- ✓ Painting Other Paint or
- ✓ Graphic Work or
- ✓ Affixing or
- ✓ etc…

Additational Note:

Do not forget: PaintFlex® does not have pot life
After painting, please store the remaining diluted paint included
inside of spray gun into storage-can.
You can use it, when you need….