

Paint Flex[®]

How to Apply on the Roto PE Buoys

PaintFlex $^{\mathbb{R}}$ How to Apply on the Roto PE Buoys



Step B01:

Please prepare Roto-Plastic Product for painting. You can take the best result on the Pin Holes Free Roto Product. (recommend using HW[®] PE Powder)

Why HW[®] PE Powder

a. It does not request release agent into any kind of mould (Steel / Aluminum etc. ...).



- b. You can take Pin Hole free products under almost of all condition.
- c. It is very good compatibility between made from HW[®] PE Powder products and PaintFlex[®] Paint.

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Step B02:

Clean the Roto-Plastic Product up Step B02.01

- If you use release agent inside of Mould when you made your products, we recommend clean up by sanding #600~800, and, go to Step B02.02.
- If not, Skip "Step B02.01", go to Step B02.02.



Step B02.02

Wipe off oil and dirt on the Products-> Cleaning by: ✓ Toluene (Before go to Step 03, you do not need to wait.) or

✓ Acetone (Before go to Step 03, please wait 10 Mins or more)







Step B03: Paint 1st Layer <u>Max. 3 Bar (Very important)</u> Nozzle 0.8 ~ 1.1mm Very Light Smoke (Most of time, you can not see the colour of PaintFlex[®].)







Step B04: Wait minimum 20minutes



Step B05: Paint 2^{nd} Layer <u>Max. 3 Bar (Very important)</u> Nozzle $0.8 \sim 1.1 \text{mm}$ Light Smoke (You can see the colour of PaintFlex[®].)

2nd Layer Paint Finish→







Step B06: Wait minimum $2 \sim 24$ hours (It can be changed topcoat which you use.)

Note: There is not maximum time limit until apply top coat. If you want, you can apply top coat 1 year later.





You can continue, After 2 hours and more, ✓ Painting conventional Lacquer or ✓ Painting Other conventional Paint or ✓ Graphic Work or ✓ Affixing or ✓ etc...

Top Coat Paint Finish→



For Example: Top Coat Work



PaintFlex Permanent Cosmetic & Functional Paint for Roto Molded PE Marine Floating docks.



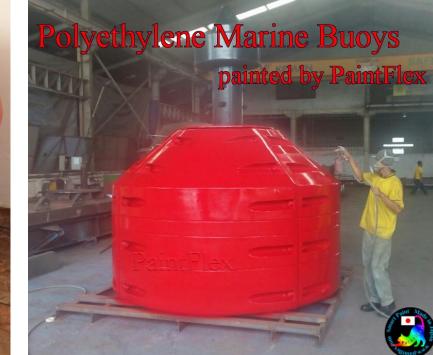
PaintFlex Binding Anti Slip paint

Paintf lex Binding Anti-Fouling/Fungus Paint(Against accumulation of shellfish,marine vegetation and others).











Additional Note:

Do not forget: PaintFlex[®] does not have pot life After painting, please store the remaining diluted paint included inside of spray gun into storage-can. You can use it, when you need....