

Paint Flex[®]

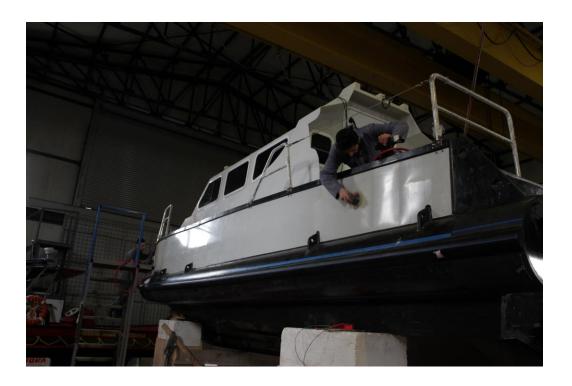
How to Apply on the HDPE Board & Pipe



Step B01:

Please prepare HDPE Board & Pipe for painting. For taking clean and smooth surface, make sanding $(#600 \sim 1000)$ Because:

Usually, there is some deformation on HDPE board & pipe during transportation and/or processing. Also should cleaning oxidation layer up on the HDPE board & pipe.





Step B02: Clean the HDPE Board & Pipe up

Step B02.01. If need blow the dust off with Air gun.

Step B02.02.

Wipe off oil and dirt on the Products-> Cleaning by:

- \checkmark Toluene (Before go to Step 03, you do not need to wait.) or
- ✓ Acetone (Before go to Step 03, please wait 10 Mins or more)





Step B03: Paint 1st Layer <u>Max. 3 Bar (Very important)</u> Nozzle 0.8 ~ 1.1mm Very Light Smoke (Most of time, you can not see the colour of PaintFlex[®].)



 1^{st} Layer Paint Finish \rightarrow



Step B04: Wait minimum 10minutes





Step B05: Paint 2nd Layer <u>Max. 3 Bar (Very important)</u> Nozzle 0.8 ~ 1.1mm Light Smoke (You can see the colour of PaintFlex[®].)



 2^{nd} Layer Paint Finish \rightarrow



Step B06: Wait minimum 2 hours





You can continue, After 2 hours and more, ✓ Painting conventional Lacquer or ✓ Painting Other conventional Paint or ✓ Graphic Work or ✓ Affixing or ✓ etc...

Top Coat Paint Finish \rightarrow









Additational Note:

Do not forget: PaintFlex[®] does not have pot life After painting, please store the remaining diluted paint included inside of spray gun into storage-can. You can use it, when you need....